

8		7		6		5		4		3		2		1	
ITEM #	QTY	PART #		TITLE				REV.	DESCRIPTION		ECN #	DATE	BY	APPROVED	
-3	1	RB T101445-3		FRAME				A	NEW ISSUE (REDRAWN FROM OEM)		18-531	18.1.26	VM	ML	
-5	1	RB T101445-5		TEE 1							18-636				
-7	1	RB T101445-7		TEE 2											
-11	1	RB T101445-11		HOOK											
13	1	EDDYLINE #FT-SHOCKTERM OR EQUIVALENT		TERMINAL END WITH HARDWARE											
15	AR	EDDYLINE #PT-CORDSH1/4 OR EQUIVALENT		SHOCK CORD 1/4" x 14" LG.											
17	1	McMaster#3862T27		CLAMP-ON BALL LOCK 1/4"											
19	4	MS20470AD3-3		RIVET 3/32" x 3/16" LG.											

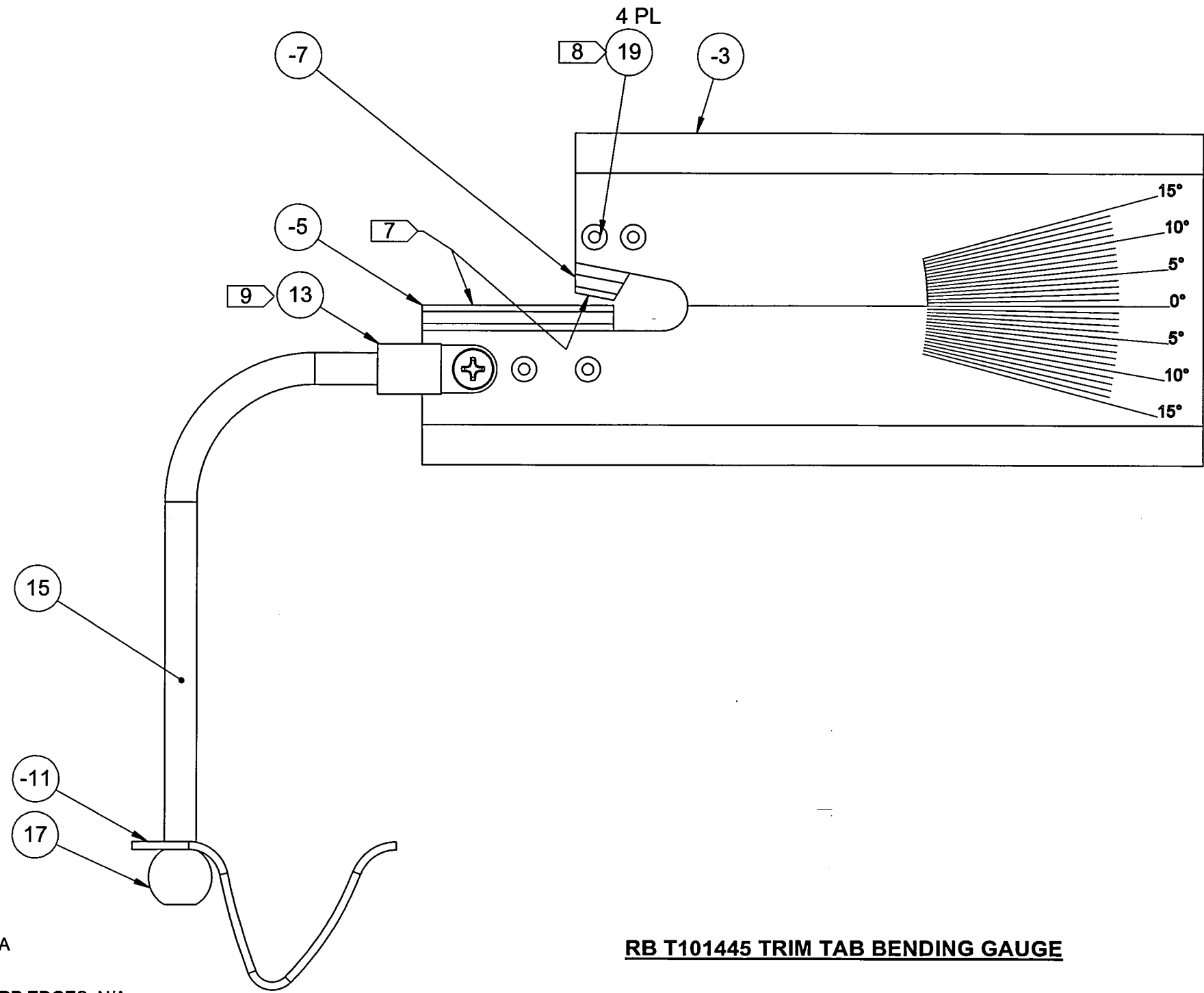
18-636

D

C

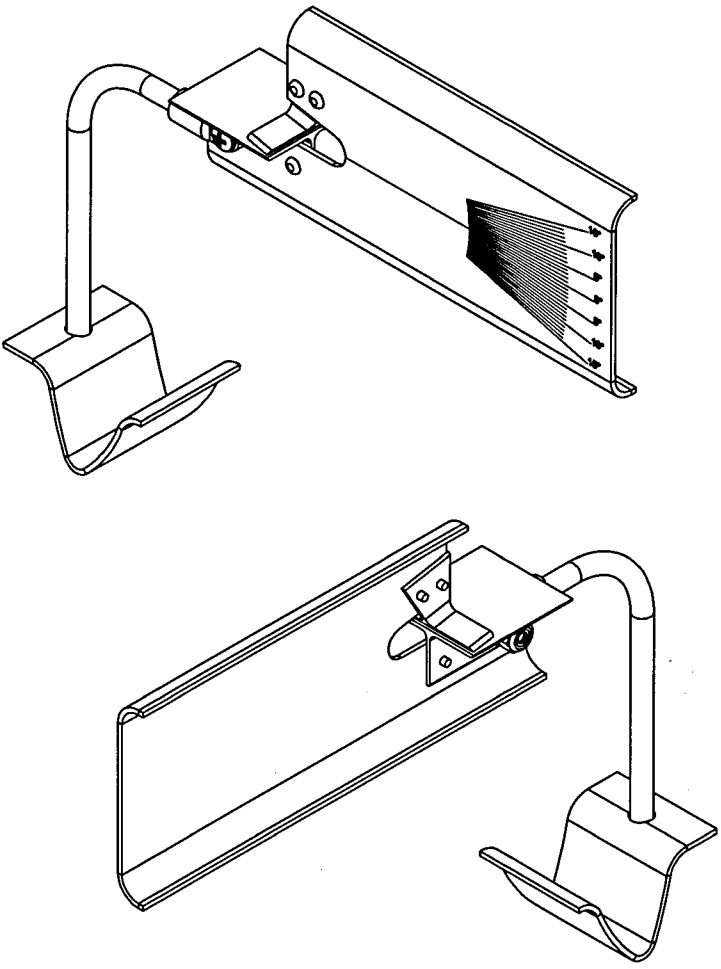
B

A



RB T101445 TRIM TAB BENDING GAUGE

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) APPLY LOW-FRICTION SURFACE-PROTECTION TAPE McMaster#76475A92 ON THIS SURFACE AND TRIM OFF EXCESS
 - 8) IT IS ACCEPTABLE TO USE LONGER OR SHORTER MS20470AD3 RIVETS
 - 9) ENSURE SCREW HAS A MINIMUM OF 1 THREAD SHOWING, REMOVE WASHER IF NECESSARY



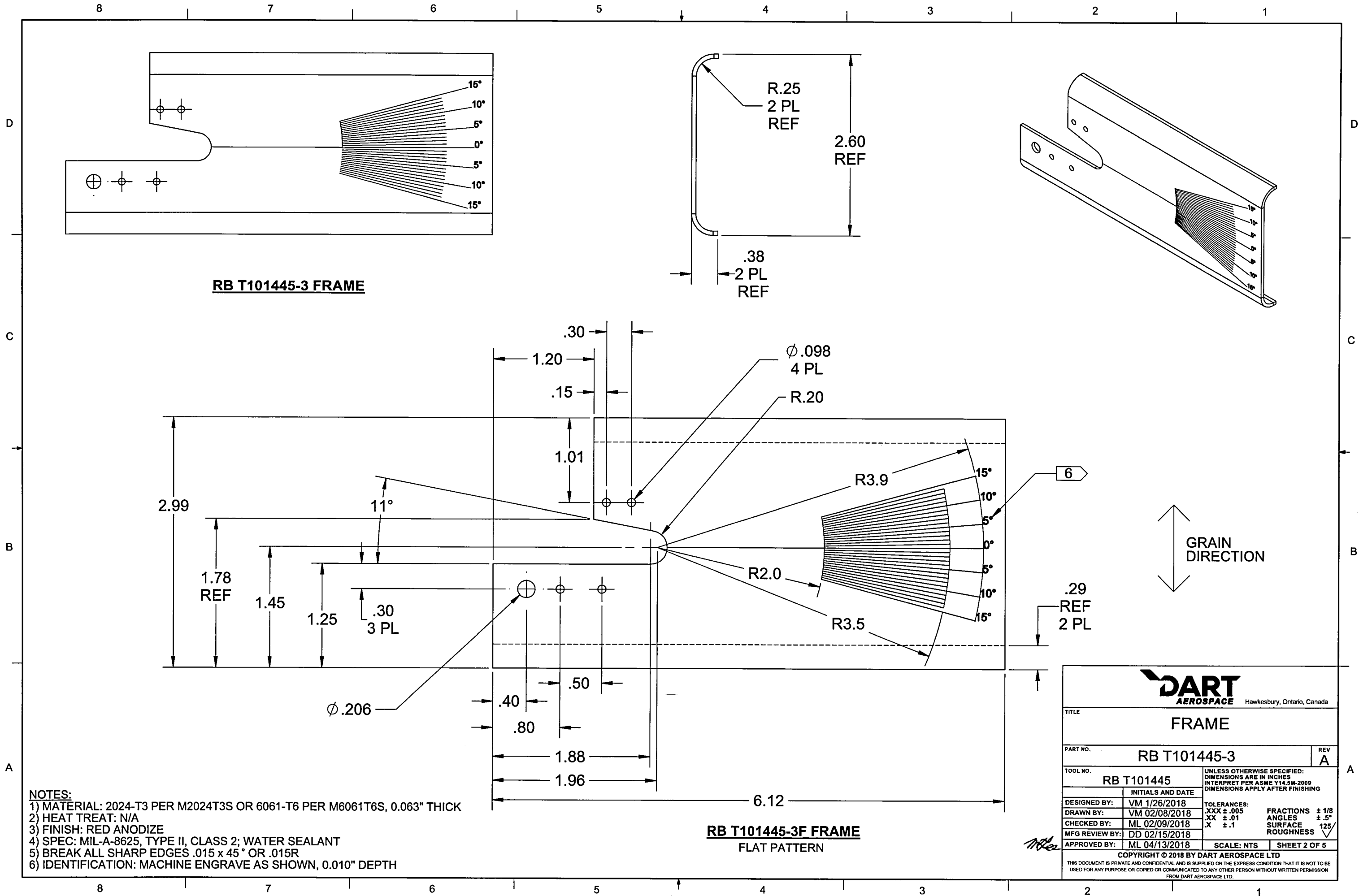
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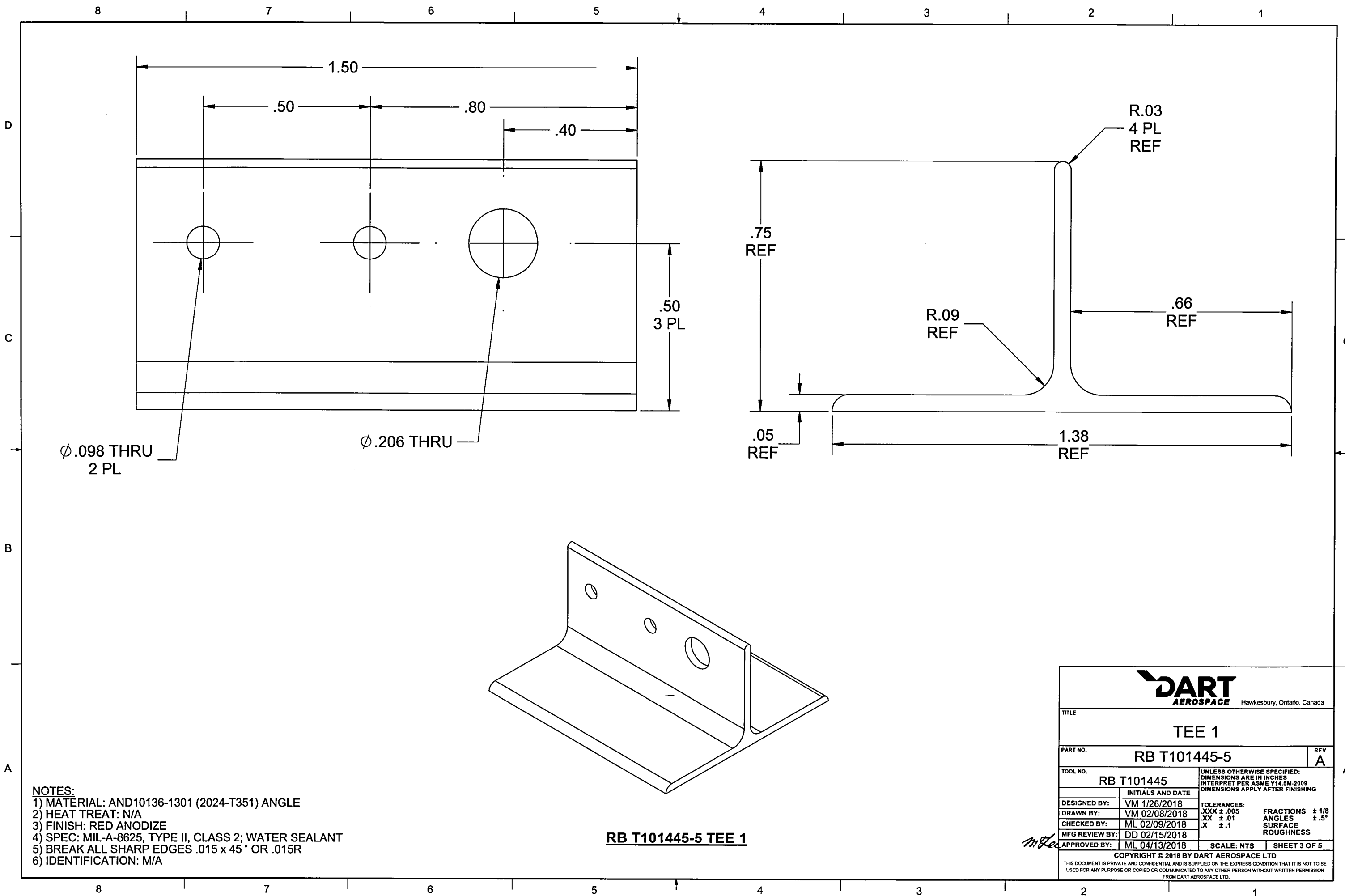
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B

A


DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE TRIM TAB BENDING GAUGE			
PART NO. RB T101445		REV A	
TOOL NO. RB T101445		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
INITIALS AND DATE		TOLERANCES:	
DESIGNED BY: VM 1/26/2018		.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY: VM 02/08/2018		.XX ± .01	ANGLES ± .5°
CHECKED BY: ML 02/09/2018		.X ± .1	SURFACE 125
MFG REVIEW BY: DD 02/15/2018			ROUGHNESS
APPROVED BY: ML 04/13/2018		SCALE: NTS	SHEET 1 OF 5
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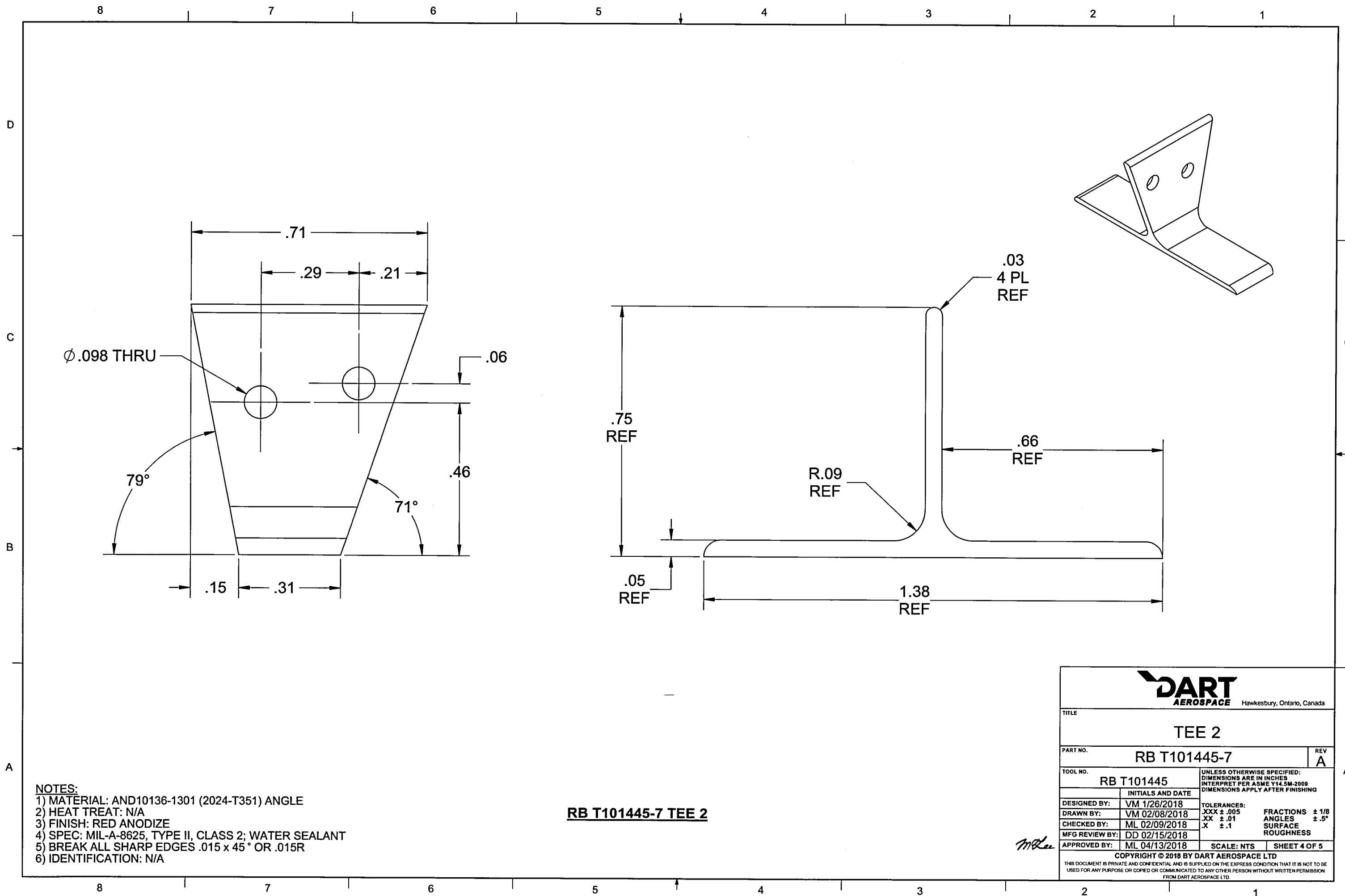




NOTES:
1) MATERIAL: AND10136-1301 (2024-T351) ANGLE
2) HEAT TREAT: N/A
3) FINISH: RED ANODIZE
4) SPEC: MIL-A-8625, TYPE II, CLASS 2; WATER SEALANT
5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
6) IDENTIFICATION: M/A


RB T101445-5 TEE 1

 DART AEROSPACE			
Hawkesbury, Ontario, Canada			
TITLE TEE 1			
PART NO. RB T101445-5			REV A
TOOL NO. RB T101445		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
INITIALS AND DATE			
DESIGNED BY:	VM 1/26/2018	TOLERANCES:	
DRAWN BY:	VM 02/08/2018	.XXX ± .005	FRACTIONS ± 1/8
CHECKED BY:	ML 02/09/2018	.XX ± .01	ANGLES ± .5°
MFG REVIEW BY:	DD 02/15/2018	.X ± .1	SURFACE ROUGHNESS
APPROVED BY:	ML 04/13/2018	SCALE: NTS	SHEET 3 OF 5
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- NOTES:
- 1) MATERIAL: AND10136-1301 (2024-T351) ANGLE
 - 2) HEAT TREAT: N/A
 - 3) FINISH: RED ANODIZE
 - 4) SPEC: MIL-A-8625, TYPE II, CLASS 2; WATER SEALANT
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

RB T101445-7 TEE 2

 Hawkesbury, Ontario, Canada			
TITLE TEE 2			
PART NO. RB T101445-7			REV A
TOOL NO. RB T101445		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
INITIALS AND DATE			
DESIGNED BY:	VM 1/26/2018	TOLERANCES:	FRACTIONS ± 1/8
DRAWN BY:	VM 02/08/2018	XXX ± .005	ANGLES ± .5°
CHECKED BY:	ML 02/09/2018	XX ± .01	SURFACE
MFG REVIEW BY:	DD 02/15/2018	X ± .1	ROUGHNESS
APPROVED BY:	ML 04/13/2018	SCALE: NTS	SHEET 4 OF 5
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